

Accurate Sensors Technology

Highly Accurate online infrared Non-Contact Pyrometers for Aluminum

Temperature ranges:

Multi-wave 80 to 850°C (176 to 1562°F) single wave start from 50°C/122°F Multi-wave 105 to 1150°C (221 to 2102°F) single wave start from 75°C/167°F Multi-wave 130 to 1550°C (266 to 2822°F) single wave start from 95°C/203°F

AST A5-S-EXL

AST A5-S-EXL is a specially designed IR Pyrometer for non-contact temperature measurement of aluminum and other shiny surfaces.

AST A5-S-EXL is a Multi-Wavelength, plug-and-play pyrometer that utilizes an application-specific database derived from years of experience in real-world applications.

AST A5-S-EXL utilizes specialized algorithms to calculate the actual temperature and emissivity of the surface precisely.

The AST A5-S-EXL can hold multiple databases, allowing a single instrument to easily switch between applications such as molten metal, Extruded profiles, Rolled aluminum surfaces, Continuous casting, Aluminum billets, and Slabs.

It features a laser pointer aligned with the detector, ensuring both the laser and detector are aimed at the same spot. This helps with precise aiming, even at long distances.

AST A5-S-EXL features Bluetooth communication, allowing users to connect with Android smartphones or laptops to view measured temperatures and adjust parameters and data.

Shading metallic measuring areas is essential at low temperatures to create a measurement zone free from external light interference.

The technical data pertains to measurements taken in front of a black body. The minimum temperature will be higher when measuring a glossy surface. Below 80 degrees, the pyrometer automatically switches to measuring at a single wavelength with a preset emissivity.

Applications

- Aluminum Extrusion Profiles & Billets
- Aluminum Rolling
- Aluminum Casting
- Aluminum Forging
- Aluminum Continuous Casting



- High accuracy (1%) in real site conditions
- Capable of measuring targets with variable emissivity
- Measuring through smoke, dust, water vapor, etc.
- Temperature range see table at the beginning of the next page.
- Temperature range for measurement in front of a blackbody; when measuring a shiny body, the minimum temperature will be higher.
- Rugged design
- AST NET SW software for PC
- AST Pyrometer Android Application via Bluetooth
- Selection of scanning modes:
- Hottest point
- One-Shot point
- Program point
- Continuous scanning (pendulum mode)
- Adjustable scanning range up to ± 20°
- Adjustable scanning step from 0.1° to 5°
- Adjustable scanning time
- Integrated laser pilot light
- Digital Interface RS-232
- Analog Output: 0...20mA or 4...20mA or 0-10V
- Calibration certificate, PC Software & Operation

Optional

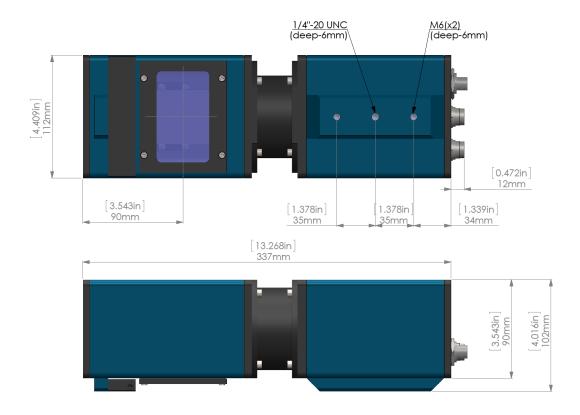
- Mechanical and Electrical Accessories
- RS-232, RS485, USB, Bluetooth, Alarm, Profinet Ethernet Profibus CanBus

Technical Specifications

Specification	Model A5-S-EXL		
Temperature Range Multi-wave (Analog sub-range adjustable)	80 - 850°C 105 - 1150°C 130 - 1550°C	175 - 1562°F 221 - 2102°F 266 - 2822°F	
Spectral Range	2.12.4 µm		
Photodetector Type	InGaAs Extended		
Distance to Spot Size Ratio	100:1 200:1		
Protection Class	IP65		
Response Time	Adjustable from 0.1 sec to 17 sec, Below 100°C Recommended response time is 0.5sec		
Accuracy and Repeatability	±1%		
Sighting	Integrated Laser Pilot Light		
Power Supply	24VDC		
Analog Output	4-20 mA, 0-20 mA, 0-10V		
Digital Output	RS-232, RS485, USB, Bluetooth, Alarm, Profinet Ethernet Profibus CanBus		
Digital Display	P110		
Sensor overall dimensions	215 x 110 x 105 mm / 8.46 x 4.33 x 4.13 in		
Sensor weight	~2.0Kg / ~4.4lbs		
Operating temperature range	0 to +50°C / 32 to +122°F		
Storage temperature range	-20 to +70°C / -4 to +158°F		

Spot Sizes

	A5-S-EXL Spot Sizes [mm] / [in] Multi-wave			
Measuring Distances	FOV 1:100	FOV 1:200		
[mm] / [in]	80 - 850°C	105 - 1300°C	130 - 1550°C	
	130 - 1652°F	221 - 2102°F	266 - 3822°F	
500 / 20	5 / 0.2	2.5 / 0.1		
1000 / 40	10 / 0.4	5 / 0.2		
1500 / 60	15 / 0.6	7 / 0.3		
2000 / 80	20 / 0.8	10 / 0.4		
2500 / 100	25 / 1.0	12.5 / 0.5		
5000 / 200	50 / 2.0	25 / 1.0		



Accessories

Adjustable Mounting (Reference no:200-08)

Top Water-Cooling Plate (Reference no: 200-10)

Display (Reference no: P-110)



AS3000 Application Selector (Reference no: 300-07)



Frontal Water-Cooling Plate (Reference no: 200-06)



Power Supply Unit (Reference no: 300-09)









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